



INSTALLATION INSTRUCTIONS

Bag Installation: 59688-00, 59697-00

Model Fit: Honda® VTX 1300 C, R, S, & T

WARNING

Please read and understand these instructions completely before installation to avoid possible injury to yourself or damage to the accessory or vehicle. If you are unsure of your ability, seek the help of a qualified mechanic.

WARNING

Load capacity 10 lbs per saddlebag, do not access while in motion.
Balance loads evenly side to side.

Tools Required: 4mm, 6mm, 8mm Allen wrenches, 12& 14mm socket (C model only), 13mm & 17mm socket/ratchet, 10mm wrench, 11/16 " drill bit, & drill

1. Preparation:

- Place motorcycle on a secure & level surface.
- Remove original saddlebags & mounts per manufacturer's instructions (if applicable).
- Remove front fender strut mounting bolt using 8mm Allen wrench or 14mm socket/ratchet (C model only). Bolt will not be reused.
- Remove rear fender strut mounting bolt using 6mm Allen wrench or 12mm socket/ratchet (C model only). Bolt will not be reused. (See FIG 1).
- We recommend using blue loctite on all fasteners.**

FIG 1.

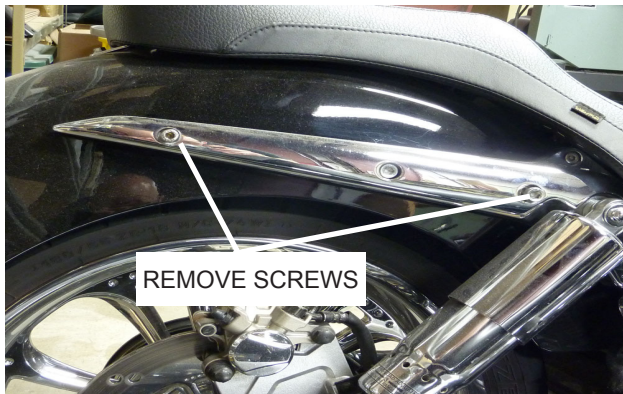
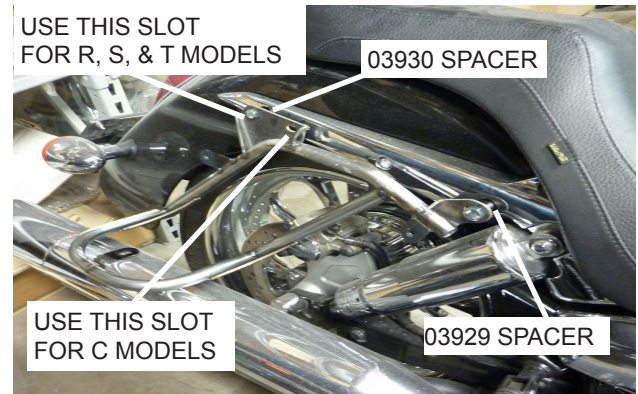


FIG 2.



2. Installation of Frames (R, S, & T Models):

- Place M8 flat washer (04175) onto each M8 x 55mm bolt (04252) & insert the bolts through rear most mounting slot in the frames (03891 & 04203), then install one spacer (03930) on each bolt & insert the bolts into the rear holes in the fender strut, finger tighten.
- Insert M10x80mm bolt (04253) through the front most slot in the mounting frame, then install one spacer (03929) on the bolt & insert into the front holes on the fender strut, finger tighten. (See FIG 2).
- Tighten front mounting bolts (04253) using 17mm socket & ratchet & rear mounting bolts (04252) with 13mm socket & ratchet.
- Repeat steps for other side.

2. Installation of Frames ("C" Models Only):

- Place M8 flat washer (04175) onto each M8 x 60mm bolt (04299) & insert the bolts through middle most mounting slot in the frames (03891 & 04203), then install one spacer (03930) on each bolt & insert the bolts into the rear holes in the fender strut, finger tighten.
- Insert M10x80mm bolt (04253) through the front most slot in the mounting frame, then install one spacer (03929) on the bolt & insert into the front holes on the fender strut, finger tighten. (See FIG 2).
- Tighten front mounting bolts (04253) using 17mm socket & ratchet & rear mounting bolts (04252) with 13mm socket & ratchet.
- Repeat steps for other side.



INSTALLATION INSTRUCTIONS

Bag Installation: 59688-00, 59710-00, 59711-00

Model Fit: Road Star

(Continued)

3. Preparation of Bags:

- Using 11/16" Drill bit, drill hole marked on back side of each bag. The location of the hole is marked by a drill point. THERE ARE 2 DRILL POINTS MARKED ON THE BAG, YOU NEED TO DRILL THE FRONT ONE AS SHOWN IN (FIG 3)!
- Install rubber bushing (00470) & top hat (00465) in the 2 holes in the bag back & the one hole in the bottom of the bag as shown in (FIG 4). The top hats are inserted from inside of the bag.

FIG 3.



FIG 4.



4. Installation of Bags:

- Set bag on mounting frame.
- Install screw (03964), lock washer (04250), and M6 flat washer (03966) through the top hats in the bag back installed in Step 3 (See FIG 5). Keep these screws loose until the M6 button head (03964) & washer (03966) is installed through the top hat in the bottom of the bag. The bottom screw gets a washer (03966) & lock nut (03965) (See FIG 6).
- Tighten all screws using 4mm Allen wrench & 10mm wrench (bottom screws only).
- Apply self adhesive reflectors to bags per local, state, & federal regulations.

FIG 5.

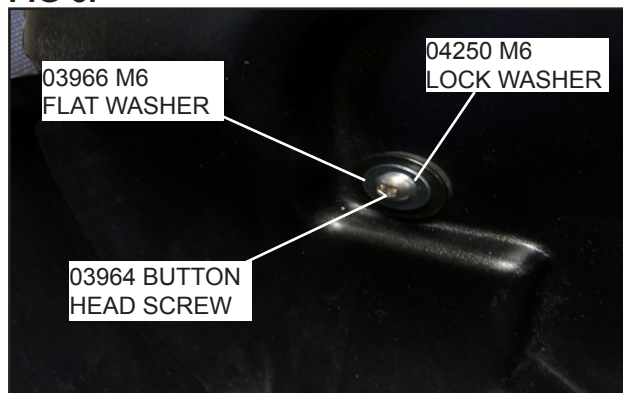
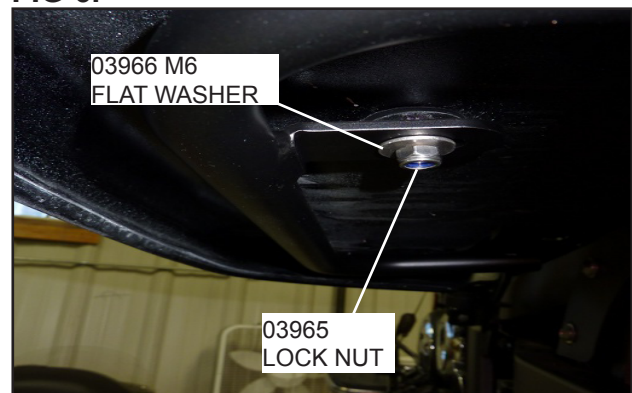


FIG 6.



Customer Service:

If you are having any problems with your Willie & Max product, please contact us by email at custserv@willieandmax.com or visit our website www.willieandmax.com.



WARNING



When installing the bag mounting frame bolts into the fender struts, you must check that the bolts do not protrude too far into the fender well. If they protrude too far, the tire could hit them, causing the tire to blow. The bolt lengths were determined using original equipment fender struts or backrest (where applicable). If aftermarket backrests or other accessories are installed, the bolt lengths may not be correct.

If the bolts are too long they could hit the tire when you hit a large bump, causing damage to the tire!

VTX WITH W&M BAG MTG FRAMES

04253 Qty: 2
M10x1.25 X 80mm long HHCS



04299 Qty: 2
M8x1.0 X 60mm long HHCS
USE ON C MODELS ONLY



04252 Qty: 2
M8x1.0 X 55mm long HHCS



03966 Qty: 8
M6 Flat Washer



03964 Qty: 6
M6x1.0 X 25mm long BHCS



04175 Qty: 2
M8 Flat Washer



03929 Qty: 2
Front Spacer



04250 Qty: 4
M6 Lock Washer



03965 Qty: 2
M6 Lock Nut



03930 Qty: 2
Rear Spacer

